



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G26631-3G-PO

Job Sheet 198907



Part No: RBW6205G26631-3G-PO

Job Qty: 2 pcs

Part Name: Wrench, MR Scissor Retaining Nut Removal/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/4/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G26631-3G Rev.2 IPP Rev. A 18.10.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	2 pcs		10/4/19	0.00	0.00	Purchasing - 1	AUG 12 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs		10/4/19	0.00	0.00	Packaging 2 - 1 - B4B	AUG 12 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S204824



Part: RBW6205G26631 - 3G

Job No: 198907

Serial No/Batch: S204824

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/12/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	10/4/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	10/4/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21 AUG 15 2019
					QC 21 - SA - 53	9-89

Part Op 100 - (Purchasing) Issue P/O: 46044216 MANUFACTURE RBW6205G26631-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 120 - (QC6- All purchased or subcontracted products)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

x2 hlu

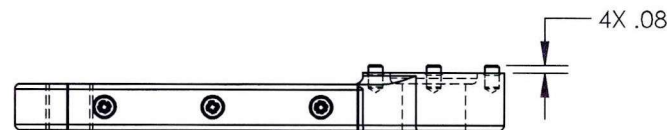
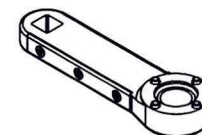
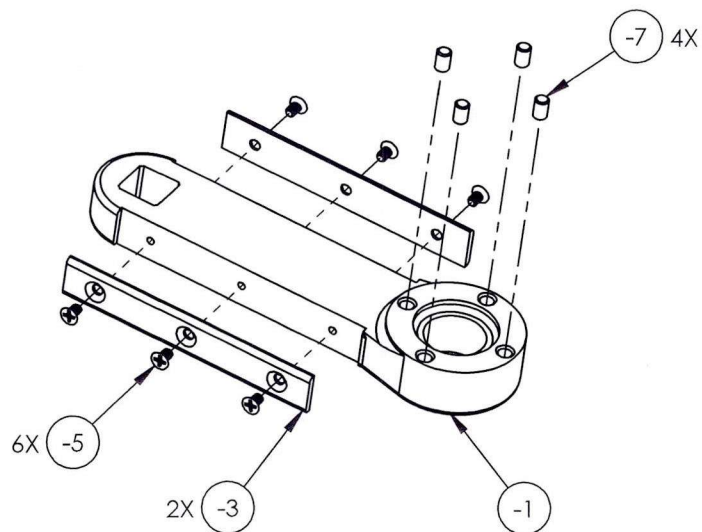
GA 098

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G26631-3GP	Wrench, MR Scissor Retaining Nut Removal/Install	2 pcs (1 ea)	100-Purchasing	5204823
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G26631-3GP	2	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/20/2016	RJC	JAG
2	16-0129	-11 ADDED. -1 DELETED DIM R.06.	8/29/2016	DEW	SM



NOTE:

1. REF. AGUSTA T/N: 3G6205G26631.
2. ADDED LABEL WITH T/N AND DESCRIPTION.

DART AEROSPACE	
TITLE WRENCH, SPECIAL NUT REMOVAL/INSTALLATION	
DWG NO. RBW6205G26631-3G	REV 2
MAT'L HEAT TREAT FINISH SPEC DRAWN BY: CLOUGH CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL AW139	
SCALE 1:2	DATE 3/12/2015
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	4140/4142		2
			-3	2	STRIP	NYLON		3
		B/O	-5	6	FLAT HEAD MACHINE SCREW	STEEL	#4-40 X 3/16 (MCMASTER-CARR #90471A150)	1
		B/O	-7	4	DOWEL PIN	STEEL	Ø5/32 X 1/4 (MCMASTER-CARR #98381A485)	1
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1040	N/S
			-11	1	FOAM	EGGSHELL, BLACK	1-1/2 X 3-1/2-6 (FABRICATE FROM STOCK)	N/S



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044218



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044218

PO Date: 8/7/19

Due Date: 10/4/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198898	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$5,980.00/pcs	\$11,960.00
2	198901	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$8,106.00/pcs	\$16,212.00
3	198900	RBW6205G03832-3GP			Main Rotor Blade Blocking/Protecting Assembly REV 5	Firmed	-	10/4/19	3 Ea	0 Ea	3 Ea	\$2,065.00/Ea	\$6,195.00
4	198906	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$410.00/pcs	\$820.00
5	198907	RBW6205G26631-3GP			Wrench, MR Scissor Retaining Nut Removal/Install REV 2	Firmed	-	10/4/19	2 pcs	0 pcs	2 pcs	\$280.00/pcs	\$560.00
6	198910	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	-	10/4/19	2 Ea	0 Ea	2 Ea	\$796.00/Ea	\$1,592.00
7	198915	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	10/4/19	3 pcs	0 pcs	3 pcs	\$3,700.00/pcs	\$11,100.00
Grand Total:												\$48,439.00	



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PURCHASE ORDER
POHB044218



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "P. Lussier", written over a horizontal line.

Plex 8/9/19 8:23 AM dart.lussier.patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25682
Shipment Date: 12-Aug-2019
Ship Via: Pick up at METEC

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044218 ✓

Quantity							Job	
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	0	1 ✓	0	0	EA	DART-RBW6205G05951-3GP Main Rotor Damper Rod End Wrench	2	
2	0	2 ✓	0	0	EA	DART-RBW6205G26631-3GP Wrench, Special Nut Removal/Installation	2	

DAS
61
9-89

RECEIVED

AUG 12 2019

DART AEROSPACE LTD.

PO with 8W

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.

Page 1 of 1

6107 7 1 004



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2 ✓	DART-RBW6205G26631- 3G-1P ✓	Wrench DAS 61 9-89	2	HB044218 ✓
1 ✓	DART-RBW6205G05951- 3GP ✓	Main Rotor Damper Rod End Wrench	2	HB044218 ✓

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


George Theoret

Vankleek Hill, August 12, 2019